Vehicle-Specific Power Tailgate Lift System



Mazda CX5

2017-2025

Part no. ARMCX5LK

Points to Note

- For safety and to ensure proper product use, we recommend professional installation. Do not attempt to disassemble or install the system yourself, as this may result in product damage or personal injury.
- Route each wire harness according to the instructions in this manual, securing them to the vehicle's factory harnesses with cable ties. Ensure the wiring is kept clear of fasteners and screw holes to prevent the harnesses from being crushed or pinched by trim panel clips and screws during reassembly.
- Some wire harness terminals (indicated by the red ellipses below) are left disconnected during manufacturing. Please insert these terminals into their corresponding connectors before routing the harnesses to prevent short circuits. Once routed, connect the remaining harness plugs (indicated by the blue ellipses) to the vehicle's factory plugs.



- Before beginning installation, inspect the vehicle's instrument panel display, verify that all buttons, doors, and windows operate correctly, and check for any pre-existing scratches on the interior or exterior. Report any issues to the customer immediately.

Installation Precautions

- Remove any metal accessories or hard objects from your person during installation to prevent damaging the vehicle's paint, seats, or interior. Carefully store all removed trim components in a safe location to avoid scratches.
- The illustrations in this manual are for reference only. While specific vehicle configurations may vary slightly from the pictures, the general installation methods remain the same.

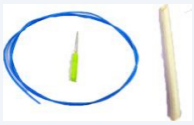
In the Box

1		Strut	Qty 2
2		Tailgate ECU	Qty 1 set
3		Wire harness	Qty 1 set
4		Power latch	Qty 1
5		Tailgate switch	Qty 1

Other Accessories

Screws, brackets

Recommended Tools



Threading tools



Quick release ratchet wrench set



Electric drill and drill bits



Other tools

Notice

This vehicle-specific kit converts the manual tailgate on the vehicle listed in this manual to power operation. Installation requires a good level of technical knowledge. Please read this manual in its entirety before you start.

Use the correct tools during installation to prevent damage to the vehicle or the product. Please note that we cannot be held liable for any issues arising from improper installation.

Before starting the installation, disconnect the negative battery terminal and make sure the ignition is off and the key is removed or kept away from the vehicle.

Installation



1 Remove the driver side door sill panel and fuse box trim panel and the front passenger side door sill panel.



2 Remove the rear left door sill panel and B-pillar trim panel.



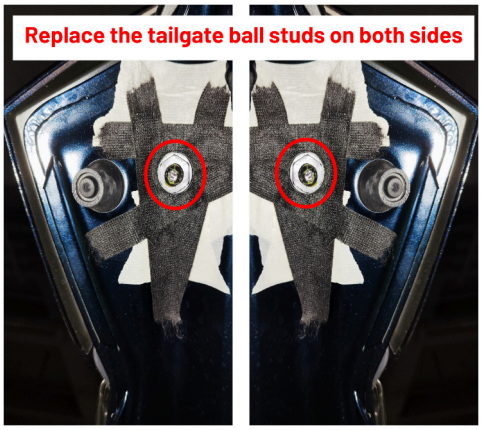
3 Remove the trim panels on the left side of the boot.



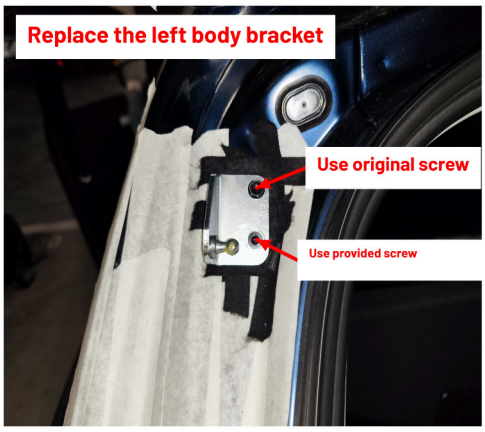
4 Remove the tailgate trim panels.



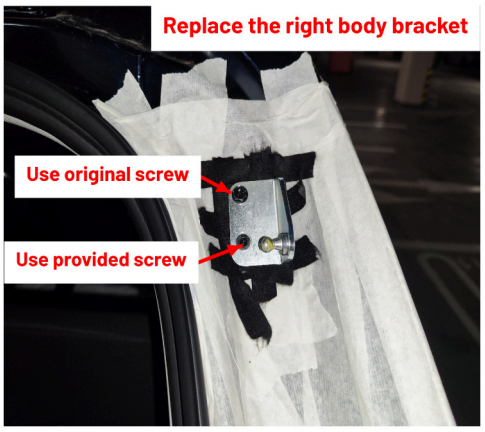
5 Remove the original gas struts. To do this safely, remove and replace one strut at a time.



6 Replace the tailgate ball studs on both sides.



7 Replace the left body bracket. Use one original screw and one provided screw.



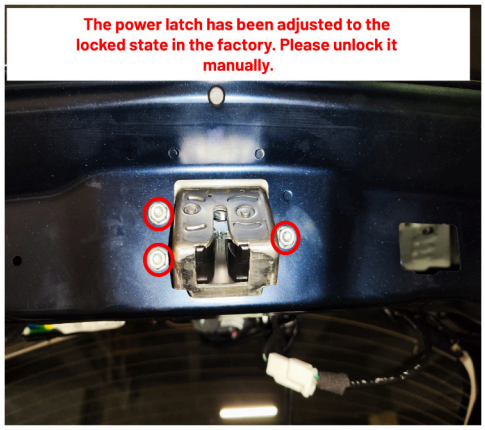
8 Replace the right body bracket. Use one original screw and one provided screw.



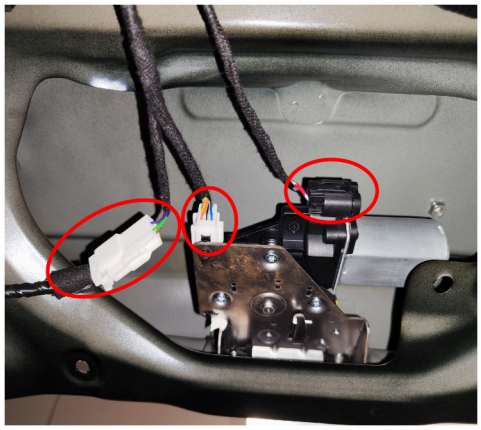
9 Install the electric struts(L for the left side, R for the right side, as indicated by the first letter of the strut code). The end with the wire harness should face the car body.



10 Remove the rubber plug to allow strut wire harnesses to pass through. Route the left and right strut wire harnesses to the left side of the boot.



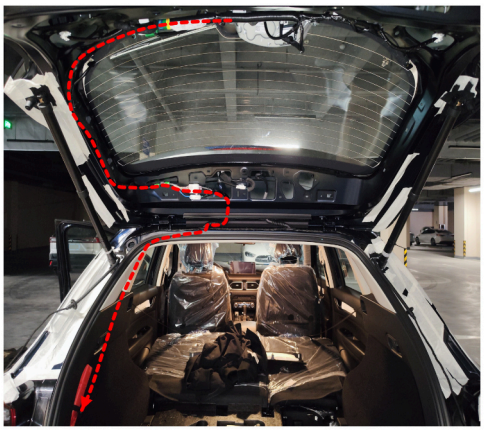
11 Replace the factory latch with the power latch, using the original screws.



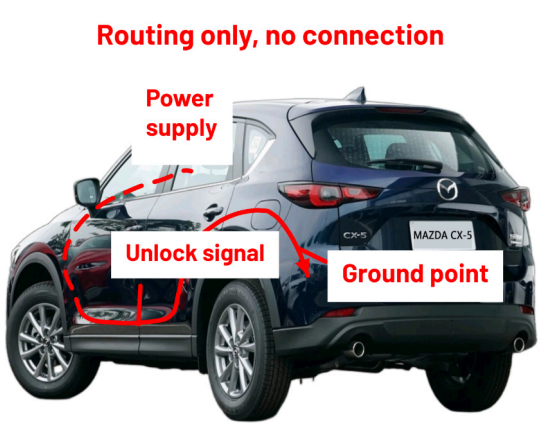
12 Connect the connectors of the lock signal harness to the power latch.



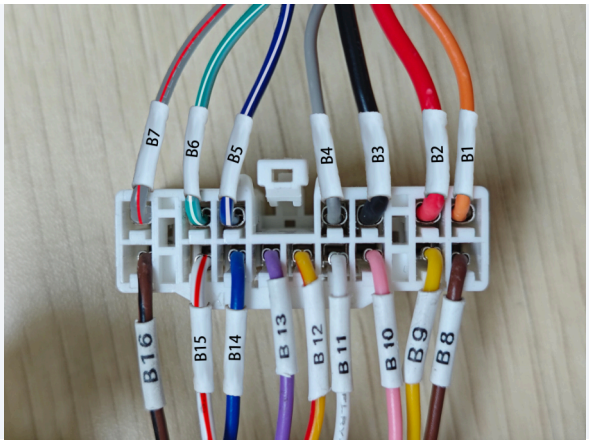
13 Connect the connectors of the lock signal harness to the factory exterior tailgate switch.



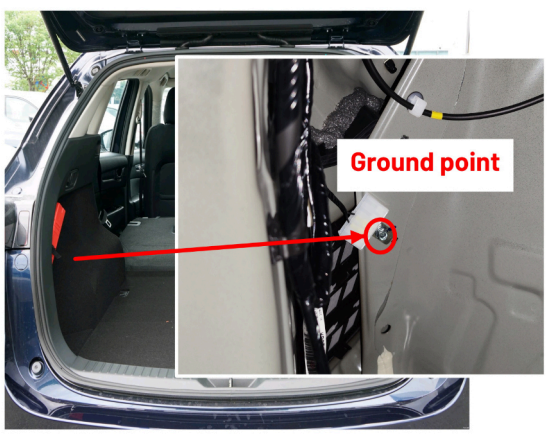
14 Route the lock signal harness along the factory wiring to the left side of the boot.



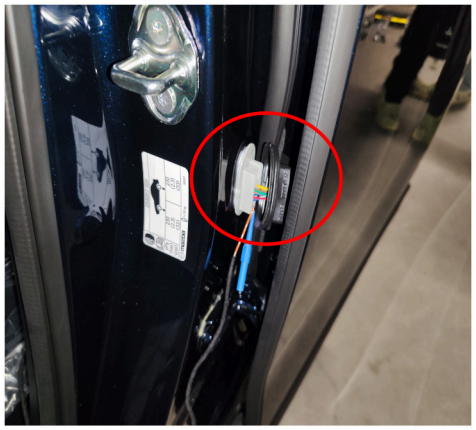
15 Route the power harness to the driver's area and to the left side of the boot.



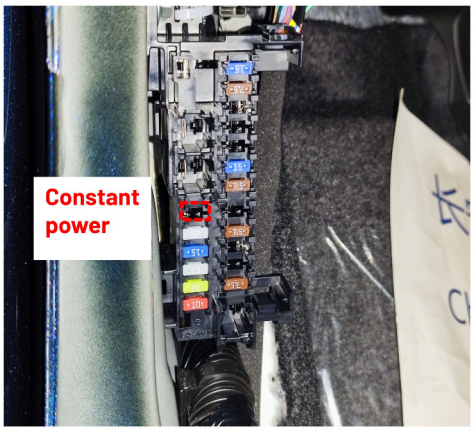
16 Insert the lock signal harness terminals into the connector as shown in the diagram. This connector plugs into the tailgate ECU.



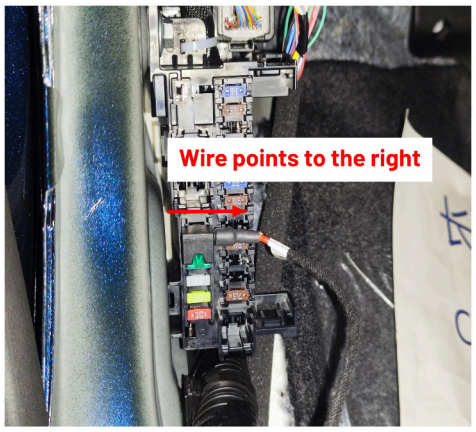
17 Locate the factory grounding point on the left side of the boot and connect the ground wire.



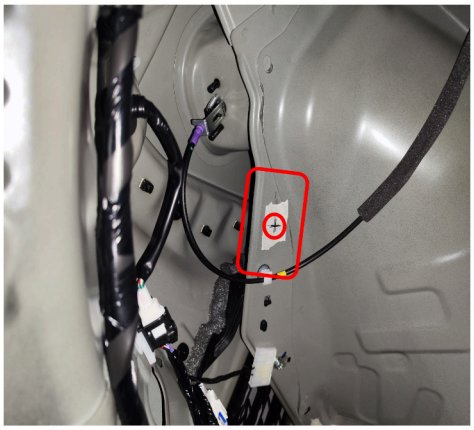
18 Connect the connectors of the power harness to the B-pillar connectors.



19 The power supply fuse slot is indicated in the diagram.



20 Plug the fuse tap into the fuse box, ensuring correct orientation.



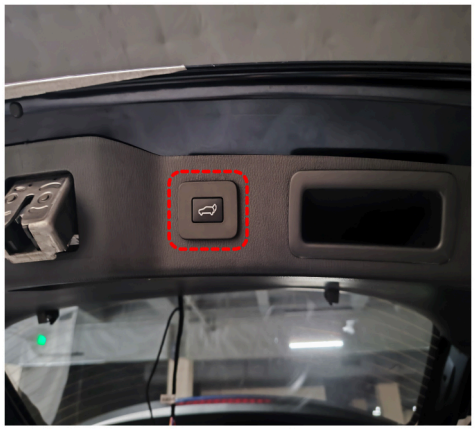
21 Drill a 6mm hole at the indicated position on the left side of the boot and secure the tailgate ECU in place.



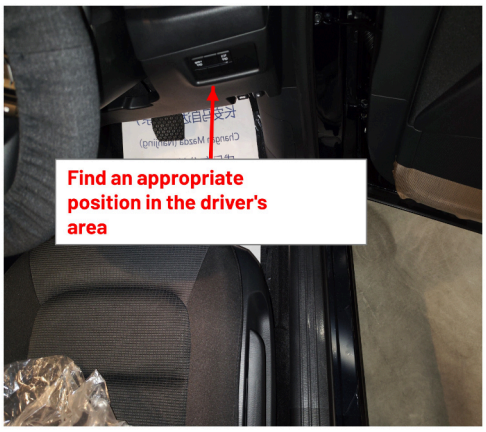
22 Insert the left and right strut wire harnesses (① ②), lock signal harness (③), and power harness (④) into the tailgate ECU in sequence.



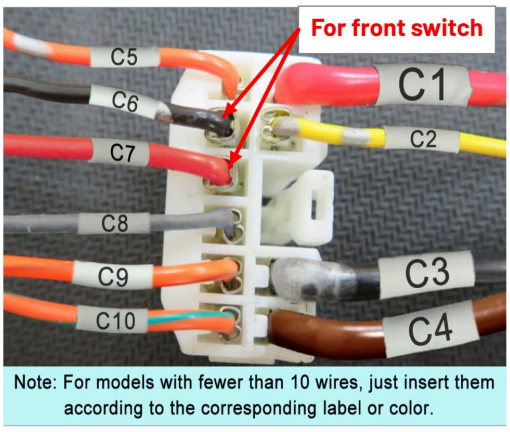
23 Press the new tailgate switch to close the tailgate, then open it again to complete system initialisation. Test each function of the electric tailgate.



24 Remove the small cover from the tailgate and install the new tailgate switch. Reinstall all trim panels.



(Optional) Drill a 21mm hole using the provided hole saw, then fit the front switch.



Insert the two terminals of the front switch extension wire into the power harness connector, matching the wire labels.

System Initialisation

1. Press the newly installed tailgate switch to close the tailgate automatically.
2. Press the exterior tailgate switch to open the tailgate; you will hear a long beep.
3. System initialisation is now complete.

Operating Instructions

1. Opening and Closing the Tailgate:
   - Press the unlock button on the remote key 3 times.
   - Press the unlock button in the driver's area 3 times.
   - Press the factory exterior tailgate switch.
   - Press the newly installed tailgate switch.
   - Press and hold the front switch for 4 seconds to open the tailgate, or press briefly to close it.
2. Pausing the Tailgate:

   While the tailgate is in motion, press any of the control buttons to pause it. Pressing a button again will reverse the tailgate's direction.

Configuring the Tailgate Switch Settings

1 Setting the Maximum Opening Height

Press and hold the switch button on the tailgate. Release it after hearing one long beep - the height has been successfully memorised.

Tip: During tailgate operation, pause it, then manually push the tailgate up to the desired height.

2 Adjusting Closing Speed

Press and hold the switch button on the tailgate. Release it after hearing two short beeps - the closing speed-up function has taken effect.

(There are five speed levels. Repeat this process to increase the speed by one level.)

3 Adjusting Opening Speed

Press and hold the switch button on the tailgate. Release it after hearing three short beeps - the opening speed-up function has taken effect.

(There are five speed levels. Repeat this process to increase the speed by one level.)

4 Adjusting Braking Force

Press and hold the switch button on the tailgate. Release it after hearing one long beep and one short beep - the braking force has been increased.

(There are five levels. Repeat this process to increase the level by one.)

5 Switch Reminder Sound Toggle

Press and hold the switch button on the tailgate. Release it after hearing one long beep and two short beeps - the switch reminder sound toggle has taken effect. (Default is silent. Repeat the setting to cycle through the options.)

6 Enter the Voice Wake-Up Word and Command Word Modification Menu

Press and hold the switch button on the tailgate. Release it after hearing one long beep and three short beeps - the voice wake word and command word modification menu entered.

7 Voice Switch Power-Off Toggle Between 72 Hours and 0.5 Hours

Press and hold the switch button on the tailgate. Release it after hearing two long beeps and one short beep - the voice switch power-off toggle between 72 hours and 0.5 hours has taken effect.

8 Voice Switch On and Off

Press and hold the switch button on the tailgate. Release it after hearing two long beeps and two short beeps - the voice switch ON/OFF toggle has taken effect. (Default is ON. Repeat this step to cycle through the options.)

9 Kick Sensor On and Off

Press and hold the switch button on the tailgate. Release it after hearing two long beeps and three short beeps - the kick sensor ON/OFF toggle has taken effect. (Default is ON. Repeat the setting to cycle through the options.)

10 Remote Key Activation (Double-Press vs. Triple-Press)

Press and hold the switch button on the tailgate. Release the switch after hearing three long beeps and one short beep - the toggle between double and triple tapping has taken effect. (Default is triple tapping. Repeat this step to cycle through the options.)

11 Tap Sensor On and Off

Press and hold the switch button on the tailgate. Release the switch after hearing three long beeps and two short beeps - the tap sensor ON/OFF toggle has taken effect. (Default is ON. Repeat this step to cycle through the options.)

12 Toggle Between 2-Press and 3-Press of the Unlock Button On Remote Key

Press and hold the switch button on the tailgate. Release the switch after hearing three long beeps and three short beeps - the toggle between 2-press and 3-press has taken effect. (Default is 3-press. Repeat this step to cycle through the options.)

13 Remote Key Unlock Button Sensitivity (Quick/Slow Press)

Press and hold the switch button on the tailgate. Release the switch after hearing four long beeps and one short beep - the toggle between quick press and slow press has taken effect. (Default is quick press. Repeat this step to cycle through the options.)

14 Factory Reset

Press and hold the switch button on the tailgate. Release the switch after hearing five long beeps. The factory reset has taken effect.

Buzzer Sound Indicators

One Beep: A single beep confirms receipt of an open, close, or pause signal; the tailgate will immediately open, close, or pause.

Two Beeps: The tailgate is fully opened or fully closed.

Three Beeps: The tailgate encountered excess resistance; the intelligent anti-pinch safety feature has been activated.

Technical Support

If you need help setting up or using your Aerpro product, now or in the future, call Aerpro Support Australia on 03 8587 8889, Monday to Friday, 9am to 5pm AEST.

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